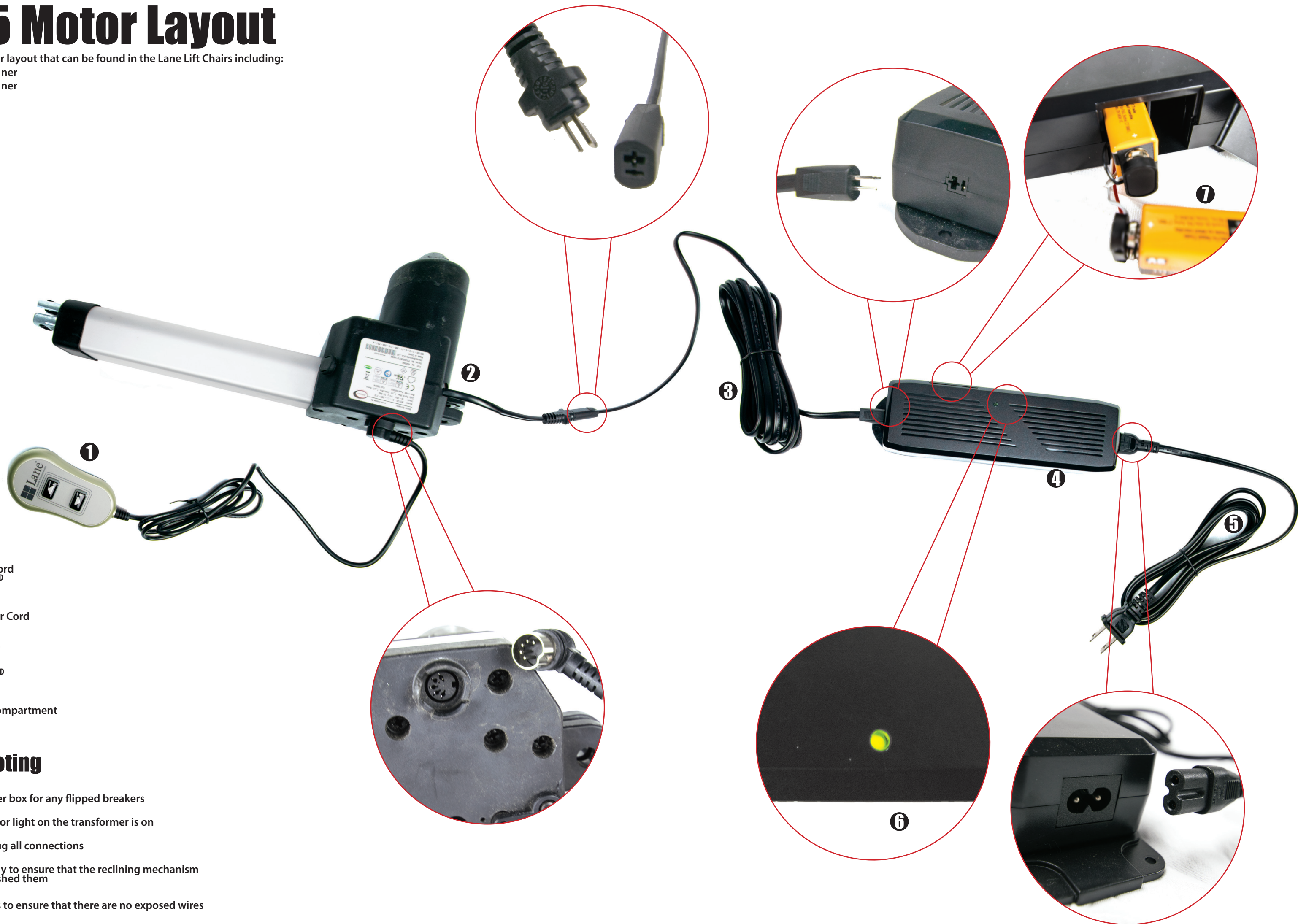


18585 Motor Layout

This is a common motor layout that can be found in the Lane Lift Chairs including:

- 18585 Power Lift Recliner
- 18597 Power Lift Recliner



Key

- 1 Control Wand & Cord
PART-18585-CONTROL WAND
- 2 Motor
PART-18585-MOTOR
- 3 Transformer Motor Cord
PART-18585-MOTOR CORD
- 4 Transformer
PART-18585-TRANSFORMER
- 5 AC Power Cord
PART-18585-AC POWER CORD
- 6 Indicator Light
- 7 Battery Backup Compartment

Troubleshooting

- + Check your breaker box for any flipped breakers
- + Ensure the indicator light on the transformer is on
- + Unplug and re-plug all connections
- + Check cords closely to ensure that the reclining mechanism has not cut or crushed them
- + Check along cords to ensure that there are no exposed wires

18585 Motor Layout - Interchangeable Parts

The parts for the 18585 Motor Layout can be interchanged following the guide below:

Control Wand & Cord

- PART-18585-CONTROL WAND
- PART-18597-CONTROL WAND

Motor

- PART-18585-MOTOR
- PART-18597-MOTOR

Transformer Motor Cord

- PART-18585-MOTOR CORD
- PART-18597-MOTOR CORD
- PART-50570BR-MOTOR CORD

Transformer

- PART-18585-TRANSFORMER
- PART-18597-TRANSFORMER
- PART-50570BR-TRANSFORMER

AC Power Cord

- | | | |
|------------------------------|------------------------------|-----------------------------|
| • PART-271-AC POWER CORD | • PART-50571BR-AC POWER CORD | • PART-HP9960-AC POWER CORD |
| • PART-8550-AC POWER CORD | • PART-18585-AC POWER CORD | • PART-P9560-AC POWER CORD |
| • PART-7850-AC POWER CORD | • PART-18597-AC POWER CORD | • PART-P9960-AC POWER CORD |
| • PART-50570BR-AC POWER CORD | • PART-HP9560-AC POWER CORD | |